

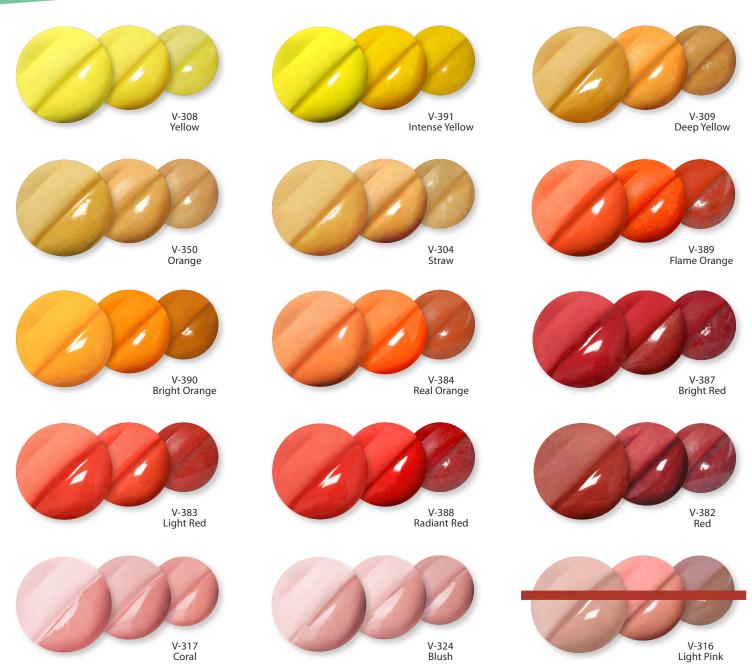


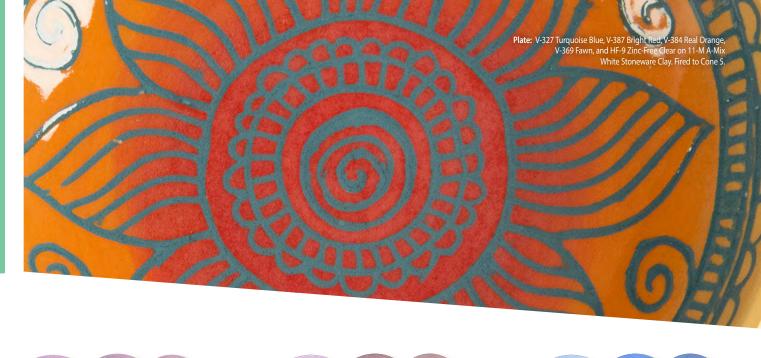




\* Approved when applied and fired under AMACO LG-10, F-10, or HF-9 clear glazes









Salmon

Peach







V-366 Teddy Bear Brown



V-359 Ultra White





















Semi-Moist Underglaze Pan Set No. 108



Light Yellow



Maroon



Dark Blue



Blue-Green



Dark Green



Light Brown



White



Black

Semi-Moist **Underglaze Pan Set** 

















No. 109





Lilac



Turquoise



Warm Green

Mahogany Brown

Warm Gray

Semi-Moist Underglaze Pan Set No. 110



Orange Peach





Purple



Light Blue



Aqua Chartreuse



Sun Tan

Semi-Moist Underglaze Pan Set No. 111







Red









Real Orange

Salmon



Violet

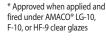


Amethyst



Electric Blue **Hunter Green** 













#### **FUNDAMENTALS®**





#### Vivid Vibrant Color, economically priced - that's our commitment to you.

You deserve consistent performance each time you use and repurchase an underglaze. Mayco's Fundamentals® were developed by our ceramic engineer, manufactured under stringent QC standards, and tested by our staff artists for color consistency, usability, and performance on various clay bodies and firing temperatures.

Fundamentals® Underglazes are AP Certified Non-Toxic and dinnerware safe when clear glaze is applied.





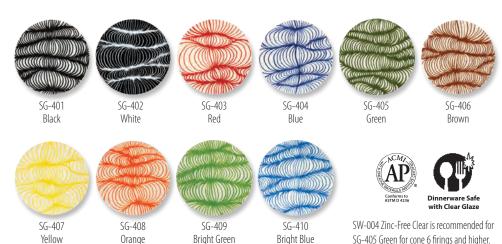
Chips shown represent Fundamentals® Underglaze applied to low-fire earthenware greenware, then fired to cone 04 bisque. S-2101 Clear was applied to the right-side of the chip and fired to cone 06.

Cover piece provided by Terri Kern.

#### **DESIGNER LINER**

Designer Liner is clay based and heavily pigmented. Use this versatile product to create fine detail with lines, dots, and letters. The metal writer tip allows for ultimate control to draw ultra-fine or bold lines, typography and intricate illustration, or apply with a brush to create watercolor or ink wash effects. Designer Liner is best when used under non-moving transparent or semi-transparent glazes. Designer Liner will fire matte when glaze is not applied over top. AP Non-Toxic, Food Safe and dinnerware safe when clear glaze is applied. Fires from cone 06-10, with little change in performance between firing temperatures.

#### For all product information, visit MaycoColors.com



#### **DESIGNER LINER KIT**

**DL-KIT3** Contains 6 1.25 oz. bottles of the best selling Designer Liner colors.



SG-401 Black

SG-402 White

SG-403 Red SG-404 Blue SG-406 Brown SG-408 Bright Green



#### **Writing Text**

Use the metal writer tip or a script liner brush to find your style. Create using cursive, free-hand drawing, block-lettering, or calligraphy.





#### **Broad Firing Range**

Designer Liner enables the artist to achieve crisp, non-moving line work from cone 06 to cone 10 temperatures. To ensure sharpness in line quality, use a non-moving translucent or clear glaze over the top of Designer Liner. Fires to a matte finish without a glaze over the top.

Designer Liner in combination with Stoneware Glazes fired to cone 6



#### **AVAILABLE SIZING**



1.25 oz squeeze bottle (includes metal writing tip)

#### FUNDAMENTALS® AT CONE 6

Many Fundamentals® Underglazes perform well at mid-range (cone 5/6) and higher temperatures (cone 9/10). We recommend testing at your preferred firing temperature prior to use. Cone 6 performance is noted on each color's label.





UG-67









Harvest Gold











UG-209 UG-91 Jade True Teal

UG-68

UG-82

Tuscon Turquoise



UG-90

Green Mist



UG-22

Spring Green



Leaf Green

Sage

China White lvory



UG-204

Orange



Bright Yellow



Fire Engine Red

Squash Yellow





Forest Green

Apple Green



Cocoa



Sand

UG-218

Pear Green



Spice Brown



Orange Sorbet

UG-208

Dragon Red

UG-85





Blush

Red Coral



Pink Pink



Peach

Flame Red



Chocolate



Chestnut Brown







Cinnamon

UG-92

Lilac



Crimson



Wild Violet











Cement

UG-198 Dark Grey







Pansy Purple



Baby Blue





UG-72 Wedgewood Blue





Bright Blue





Chips shown represent Underglaze applied to mid-range stoneware bisque fired to cone 04. SW-001 Stoneware Clear Glaze was applied to the right-side of the chip and glaze fired to cone 6. SW-004 Zinc-Free Clear was applied to UG-21 Leaf Green, UG-22 Spring Green, UG-34 Chestnut Brown and UG-198 Dark Grey.

10











Also known as **"The Wonder Glaze"** because of its versatility of use. The unique Stroke & Coat® formulation combines the performance properties of an underglaze with the fired finish results of a gloss glaze. Stroke & Coat® glazes can be applied to earthenware, stoneware, terracotta, or porcelain surfaces of clay or bisque and can be fired from cones 06 to 6, with most colors reaching cone 10 in oxidation or reduction fire.

Stroke & Coat® is a heavily pigmented, viscous glaze line that can be used for brush strokes or opaque coverage. Use these glazes to create intricate, detailed designs and butt up to one another without colors moving. When used in a majolica process, Stroke & Coat® will not move nor blend with the colors beneath. Stroke & Coat® colors are intermixable, allowing artists to create custom shades. Thin with water or media to create a "wash" or watercolor style of design. Because the liquid color is consistent with the fired color, artists will have no trouble visualizing finished results as they create.

Performing just as their counterpart, Speckled Stroke & Coat® glazes are an enhanced version of popular Stroke & Coat® colors. The addition of small specks of color to the base glaze provides a fun visual interest that does not melt or flow during the glaze firing.

**AP Certified Non-Toxic, Food Safe and Dinnerware Safe when used according to manufacturer's directions.** Stroke & Coat® glazes are suitable for artists of all ages. And because of its versatility, it is the ideal product of choice for studio, classroom, potter or fine artist. Stroke & Coat® - The Creative Choice.

#### **New Glazes**









#### **General Use**

One coat of Mayco Stroke & Coat® will create a translucent finish with subsequent coats adding opacity. We suggest 2-3 coats for full opacity and all over coverage. Let dry between coats. Stroke & Coat® glazes will fire to a gloss finish without clear glaze. However, if desired, a clear glaze (such as NT-CLR Clear One Dipping Glaze or S-2101 Crystal Clear Brushing) can be added. For application on wet or leatherhard clay and firing to cone 04, colors will retain their vibrancy with huge time savings. We recommend leaving an area unglazed, such as the back or bottom of the unfired piece, to allow for out-gassing of the clay during the single-firing process.

Stroke & Coat® glazes have been formulated to mature at cone 06/05. Most Stroke & Coat® glazes will maintain their color at higher temperatures, especially reds, oranges, yellows, greens, and blues. Their performance at cone 6 is noted on each individual product label with any changes. We recommend testing on your clay and in your kiln prior to use. Results at cone 6 can be found at the end of the brochure.

Stroke & Coat® glazes are AP Certified Non-Toxic, Food Safe and Dinnerware Safe when used according to manufacturer's directions.



3

#### **Speckled Stroke & Coat®**





Silver Lining

SP-260 Speckled



SP-215 Speckled Tuxedo

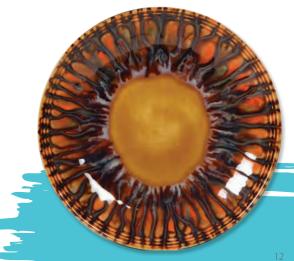


#### Stroke & Coat® at Cone 6



#### **Mid-Range**

Many Stroke & Coat® glazes perform well at mid-range (cone 5/6) and higher temperatures (cone 9/10). Darker colors such as red, orange, yellow, blue and green may darken compared to their cone 06 results. Lighter colors such as tan, purple and pink will fade. We recommend testing at your preferred firing temperature prior to use. Cone 6 performance is noted on each color's label.



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### Foundations<sup>®</sup>

Begin your ceramic project with Foundations®. Available in gloss opaque, gloss translucent sheer and soft matte finishes. Foundations® are an essential building block for any ceramic program. The Opaque, Sheer and Matte glazes are easy to apply, consistent in firing performance and budget friendly. Foundations® glazes dry quickly, allowing for immediate additional decorating and same day firing.











#### Foundations<sup>®</sup> **OPAQUE**

Broad palette of colors that produce a beautiful, smooth high gloss finish and can be intermixed for custom colors.



#### FN-032 FN-054 FN-046 FN-043 FN-053 Bright Jade Sage Canton Jade Mint Pistachio FN-037 FN-007 FN-027 FN-020 FN-021 Glade Green Medium Green Olive Green Chartreuse Green FN-033 FN-010 FN-038 FN-022 FN-023 Mediterranean Teal Tree Green Sand Tan Cinnamon FN-029 FN-045 FN-008 FN-039 FN-024 Rich Chocolate Taupe Brown Light Gray Gray

Many Foundations® Opaque and Stroke & Coat® glazes are perfect companions, developed to be used together in layering and combination.



FN-009

### Foundations<sup>®</sup> **SHEER**

These translucent glazes add a tint of color to your work, showcasing surface textures and allowing design details to show through.



### Foundations<sup>®</sup> **MATTE**

Fires to a beautiful, soft subdued matte finish. Matte finish will increase in glossiness if fired higher than cone 06.

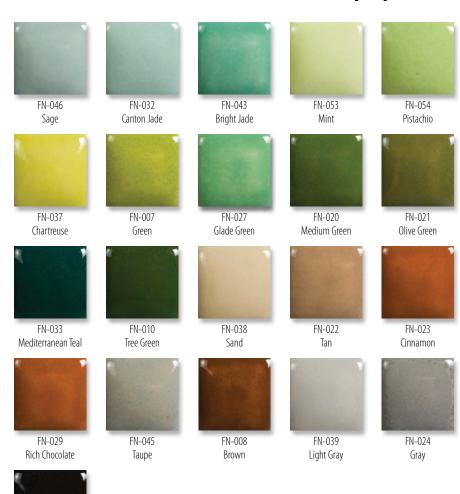


3

#### **Cone 6 Results for Foundations® Opaque**

#### FN-001 FN-014 FN-013 FN-002 FN-044 Antique White White Light Yellow Yellow Yellow-Orange FN-040 FN-052 FN-016 FN-051 FN-049 Pumpkin Harvest Orange Strawberry Tangerine Flamingo FN-003 FN-004 FN-025 FN-015 FN-035 Brick Red Orange Red Raspberry Whip Deep Red FN-047 FN-005 FN-048 FN-012 FN-028 Light Pink Bright Pink Wisteria Purple Pink Lavender FN-036 FN-017 FN-011 FN-034 FN-031 Grape Purple Light Blue Big Sky Blue Corn Flower Blue FN-018 FN-006 FN-041 FN-019 FN-042 Bright Blue Blue Medium Blue Dark Blue Teal Blue

#### **Cone 6 Results for Foundations® Opaque**



#### **Broad Firing Range**

FN-009

Black

Foundations® have been formulated to mature at cone 06/05. However most will maintain their color at higher temperatures. Refer to the individual color label or **MaycoColors.com** for cone 6 firing performance. We recommend testing on your clay body and in your kiln prior to use.



To view the entire collection of Foundations® at cone 6, visit MaycoColors.com



#### For Artists of All Ages!

Mayco's Jungle Gems™ Crystal Glazes transform in the kiln when the small pieces of glass frit burst into color and intricate patterns during the firing process. Artists use these beautiful glazes to add dramatic, colorful effects to their creations. Jungle Gems™ Crystal Glazes can be used alone or in combination with other glazes and can be fired from cone 06 to 6. Refer to the individual color label for cone 6 firing performance.

Jungle Gems™ Crystal Glazes have been in the market for many years and were originally formulated using a leaded frit. In 2005, they were converted to a leadless formula, similar to the Mayco Crystalites glaze, which have always been lead-free. We have merged these two great product lines into one, all under the Jungle Gems<sup>™</sup> brand. This merge simplifies the selection for the consumer as the glazes perform identically. Crystalite colors will keep their item numbers, name and the entire Crystal Glaze product line remains lead-free.

Jungle Gems™ Crystal Glazes are recommended for ornamental use only when applied to low fire earthenware clay bodies. All but three Jungle Gems™ glazes have been certified as Non-Toxic, suitable for use by artists of all ages when used according to manufacturer's directions. Jungle Gems™ are not recommended for dinnerware produced from low fire earthenware clay bodies as these glazes can exhibit surface textures such as cracks and crevices. While the glazed surface may pass lead & cadmium leach tests, and therefore legally considered Food Safe, attempts to adequately clean the textured surface may cause the underlying porous ware to absorb water and fail. Jungle Gems™ glazes may be considered dinnerware safe if surface texture is eliminated when firing to mid-range or high fire temperatures. We invite you to unleash your creativity with Jungle Gems™ Crystal Glazes.

#### **Available Sizes**

















#### **New Jungle Gems™ Glazes**







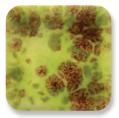
Pink Pixie

Jazz Notes Mardi Gras

Gogh Iris



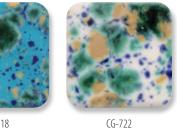




(G-717)

Pistachio

(G-718)Blue Caprice





CG-750 Noel



CG-753 Sassy Orange

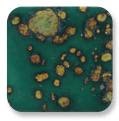


CG-756 Firecracker



Seawind

CG-779 Black Opal



CG-780 Mystic Jade



CG-783 Strawberry Sundae

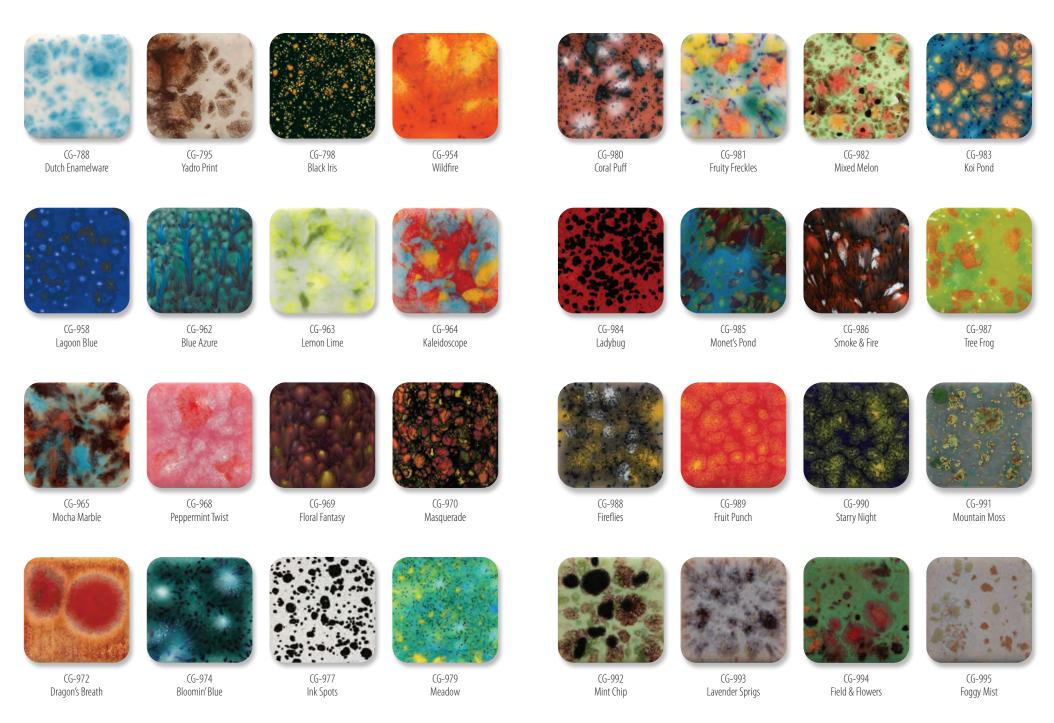


CG-785 Royal Fantasy



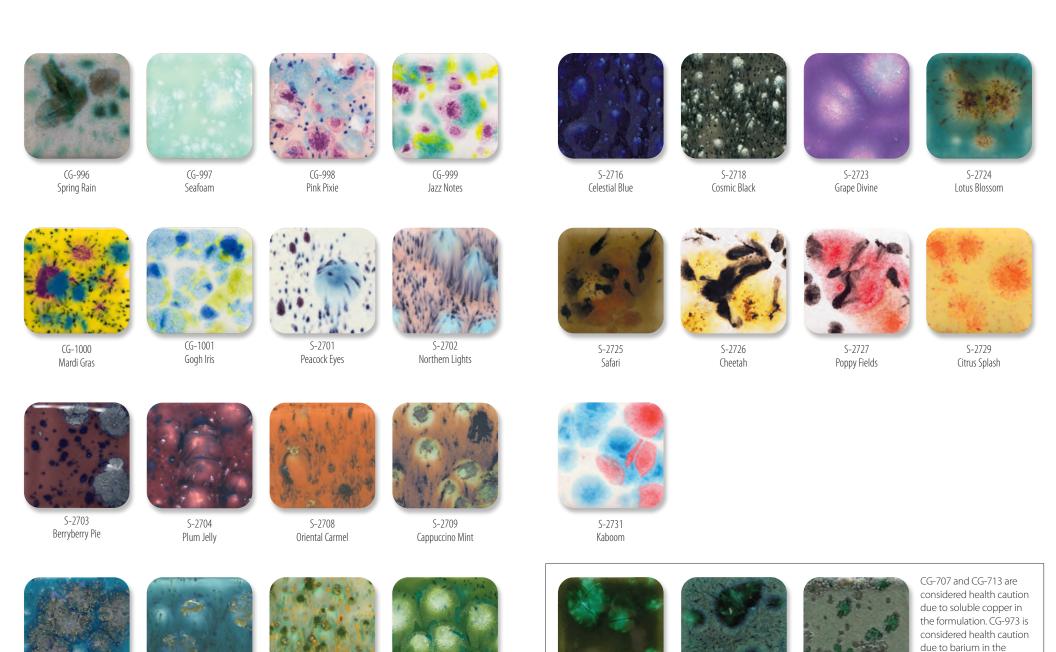
CG-786 Obsidian











S-2715

Spotted Kiwi



S-2711

Tahiti Grape



S-2712

Monsoon Seas

S-2714

Herb Garden

formulation.

CG-973

Alligator

CG-713

Peacock Green

CG-707

Woodland Fantasy

#### Cone 6 Results for Select Jungle Gems™ Crystal Glazes



#### **Cone 6 Results for Select Jungle Gems™ Crystal Glazes**



CG-718 Blue Caprice



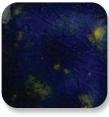
CG-722 Seawind



CG-753 Sassy Orange



CG-780 Mystic Jade



CG-990 Starry Night



CG-992 Mint Chip



CG-998 Pink Pixie



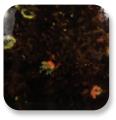
CG-999 Jazz Notes



CG-954 Wildfire



CG-962 Blue Azure



CG-970 Masquerade



CG-977 Ink Spots



CG-1000 Mardi Gras



CG-1001 Gogh Iris



S-2701 Peacock Eyes



S-2703 Berryberry Pie



CG-979 Meadow



CG-980 Coral Puff



CG-981 Fruity Freckles



CG-982 Mixed Melon



S-2708 Oriental Carmel



S-2709 Cappuccino Mint



S-2714 Herb Garden



S-2725 Safari



CG-984 Ladybug



CG-985 Monet's Pond



CG-987 Tree Frog



Fireflies



S-2726 Cheetah



S-2727 Poppy Fields



S-2729 Citrus Splash



S-2731 Kaboom



To view the entire collection of Jungle Gems™ at cone 6, visit MaycoColors.com





Inspired by aspects of nature, Elements<sup>™</sup> and Elements<sup>™</sup> Chunkies produce lush, organic, and earthy hues. Designed to simulate the aesthetic, movement and interest of mid-range and high fire glazes in a cone 06/05 oxidation kiln firing, Elements<sup>™</sup> and Elements<sup>™</sup> Chunkies give artists a wide variety of options in one product, as glaze application, firing temperature and shape will influence the outcome of finished work. The glazes may vary from gloss to matte, with subtle variations occurring in each color. Elements<sup>™</sup> and Elements<sup>™</sup> Chunkies can also be combined or layered to create unique hues.

#### New Elements™ glazes















Some Elements™ glazes are not to be recommended for dinnerware produced from low fire earthenware clay bodies as these glazes can exhibit surface textures such as cracks and crevices. While the glazed surface may pass lead & cadmium leach tests, and therefore legally considered Food Safe, attempts to adequately clean the textured surface may cause the underlying porous ware to absorb water and fail. Elements™ glazes may be considered dinnerware safe if surface texture is eliminated when firing to mid-range or high fire temperatures. The key is recommended usage for low fire (earthenware cone 05/06) dinnerware. Glazes with surface texture applied to vitrified clay bodies do not have the same concern.

- AP Non-Toxic Suitable for use by artists of all ages when used according to manufacturer's directions.
- CL Health Caution Should not be used by children under the age of 12.
- <u>Dinnerware Safe</u> Meets Food Safe regulations as set by FDA. Dinnerware safe when used according to manufacturer's directions as it does not exhibit surface textures that could trap food and harbor bacterial growth.
- Not <u>Dinnerware Safe</u> Not recommended for low fire (earthenware cone 05/06) dinnerware as the fired finish contains cracks, crevices and other surface textures that can trap food and harbor bacterial growth. Attempts to clean can cause the underlying porous ware to absorb water and fail. Recommended for ornamental use only.

EL-147

Creek Bed

EL-151

(AP)

(AP)

EL-148

Smoked Lilac

EL-204

Glowing Embers

(AP)

CL

EL-149

Lavender Flower

EL-205

Jade Pebble

(AP)

EL-150

EL-207

Gold Mine





#### **With Designer Liner**

Elements™ and Elements™ Chunkies can be used with Designer Liner.



#### **Glaze Combinations**

Elements™ and Elements™ Chunkies can be used in combination with other glazes, such as Jungle Gems™, Stroke & Coat® and Foundations®.

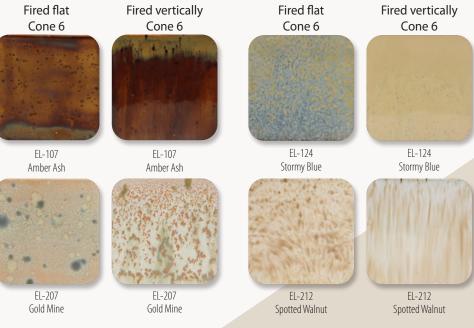
CG-993 Lavender Sprigs, EL-147 Creek Bed



#### Mid-Range

While formulated for cone 06/05 use, many of the glazes perform beautifully at higher temperatures. Refer to the individual color label for cone 6 firing performances.

As Elements™ tend to flow at higher temperatures, the orientation at which your glazed ware is fired (flat vs vertical) can greatly impact the look, as seen on the chips below. Due to the movement of the glaze, we recommend limiting the glaze on the bottom third of a vertical piece to avoid running off the ware. We recommend testing to determine color, surface characteristics and movement prior to use.



Many Elements<sup>™</sup> and Elements<sup>™</sup> Chunkies perform well at mid-range (cone 5/6) and higher temperatures (cone 9/10) but will change color. Cone 6 fired color results can be found on the left-hand side of the color label.

#### EL-123 Patina



Cone 06

998°C / 1828°F

Cone 6 1222°C / 2232°F



Cone 10 1285°C / 2345°F

#### Cone 6 Results for Select Elements™

#### Cone 6 Results for Select Elements™













\* Except LG-27 Turquoise Ware Crackle





LG-45 Emerald Green



LG-10 Clear Transparent



LG-25 Turquoise Green



LG-11 Opaque White



LG-26 Turquoise



LG-14 Gray



LG-46 Leaf Green



LG-32 Metallic Brown



LG-48 Chrome Green



LG-1 True Black



LG-40 Dark Green



LG-2 Black Lustre



LG-44 Olive Green



LG-30 Chocolate Brown



\*\* AP glazes safe for Spray Application except LG-44 Olive Green

















Dinnerware Safe

Not Dinnerware Safe

LT-13 🗓 Dalmation



LT-161 Tiger Eye



LT-147 🕅 Yellow Green



LT-17 📆 Liana Gray



LT-166 Mottled Orange



LT-34 The Antique Brown



LT-132 U Jewel Brown



LT-12 🖫 Speckled Green



LT-22 Tahitian Blue



LT-48 Moss Agate



LT-16 To Green Stone



LT-15 (Speckled Blue Gray



LT-3 (I)
Old Pewter







# Opales Cent for pearl-like surfaces [best results on red clay]



O-20 Bluebell



Moss Green



0-12 Tawny



O-30 Autumn Leaf



0-52 Fuchsia



0-54 **Dusty Rose** 



0-11 White Clover



0-21 Aquamarine



0-26 Turquoise



0-23 Sapphire Blue



O-2 Black Tulip



0-57 Mottled Burgundy



O-10 **Transparent Pearl** 











PC 1 Saturation Metallic



PC 2 Saturation Gold



PC 4 **Palladium** 



PC9 Vintage Gold



PC 10 June Bug



PC 11 Blue Spark



PC 12 Blue Midnight



PC 15 Satin Oribe



PC 16 Purple Crystal



PC 17 **Honey Flux** 



PC 20 Blue Rutile



PC 21 Arctic Blue



PC 22 Blue Stone



PC 23 Indigo Float



PC 24 Sapphire Float



PC 25 Textured Turquoise



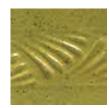
PC 26 Blue Lagoon



PC 27 Tourmaline



PC 28 Frosted Turquoise



PC 29 Deep Olive Speckled



PC 30 Temmoku



PC 31 **Oatmeal** 



PC 32 Albany Slip Brown



PC 33 Iron Lustre



PC 34 Light Sepia



PC 36 Ironstone



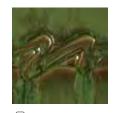
PC 38 Iron Yellow



PC 40 True Celadon



PC 41 Vert Lustre



PC 42 Seaweed



Conforms to Conforms to ASTM D-4236 ASTM D-4236





\* Except PC-4 Palladium and PC-64 Dinnerware



\*\* All AP glazes are safe for spray application except PC-29 Deep Olive Speckle, PC-52 Deep Sienna Speckle, PC-59 Deep Firebrick, and







PC 43 Toasted Sage



PC 44 Sage



©L PC 45 Dark Green



PC 46
Lustrous jade



PC 47
Emerald Falls



PC 48
Art Deco Green



PC 49
Frosted Melon



PC 52 Deep Sienna Speckle



PC 53
Ancient Jasper



PC 55 Chun Plum



PC 56
Ancient Copper



PC 57 Smokey Merlot



PC 58 Tuscany



PC 59 Deep Firebrick



PC 61 Textured Amber



PC 62 Textured Amber Brown



PC 63 Cosmic Tea Dust



PC 64 Aventurine



PC 65 Black Aventurine



PC 66 Cosmic Oil Spot



PC 67
River Rock



PC 70 Copper Red



PC 71 Flambé



ASTM D-4236













## Celadon

for a mixable transparent color



C 1 Obsidion



C 3 Smoke



C 5 Charcoal



C 10 Snow



C 11 Mixing Clear



C 19 Glacier



C 20 Cobalt



C 21 Sky



C 22 Fog



C 23 Ice



C 25 Downpour



C 27 Storm



C 29 Deep Sea



C 32 Ochre



C 36 Iron



C 40 Aqua



C 41 Pear



C 43 Wasabi



C 47 Jade



C 49
Rainforest



C 50 Cherry Blossom



C 53 Weaping Plum



C 54 Snap Dragon



C 55 Poppy



C 56 Lavender



C 57 Mullberry



C 60 Marigold



C 65 Tangelo

















G/055















Matte



SH-22 Acai Matte



































Vases are made with AMACO® 11-M A-Mix White Stoneware Clay











Safe for Spray Application



\* Mixing SM-51 Red and SM-68 Orange with any other glaze in the series will result in a non-food safe glaze



MID FIRE GLAZES cone 5/6



# STONEWARE

Classic | Matte | Texture | Crystal | Wash | Flux











### NEW STONEWARE GLAZES 2021







All Mayco Stoneware glazes are dinnerware safe when used according to manufacturer's directions, except where noted by the "Not Dinnerware Safe" icon. This may be due to surface durability or texture of fired surface.

#### **STONEWARE** CLASSIC

Stoneware glazes offer the depth, sophistication and reliability to artists working from mid-range to highfire temperatures. Many glazes will break over textures, revealing secondary colors and shades. The choice of clay body, thickness of glaze application, firing process and temperature will affect the fired results.



SW-180 Desert Dusk over SW-128 Cordovan



SW-169





Coral Sands





SW-113

Speckled Plum





Cordovan

Frosted Lemon









Abalone







Raspberry Mist















Norse Blue



Glacier Blue

Lavender Mist





Stoned Denim

Purple Mint











Blue Opal

Sand & Sea



Blue Surf

Peacock

Turquoise

Green Opal

### SW-184 SW-120 Green Tea Speckled Toad Smoke Emerald Northern Woods SW-127 SW-204 SW-122 Olivine Amber Topaz Maycoshino Tiger's Eye Root Beer Copper Jade Copper Float Fool's Gold

## CLASSIC & MATTE TIPS

Copper Ore

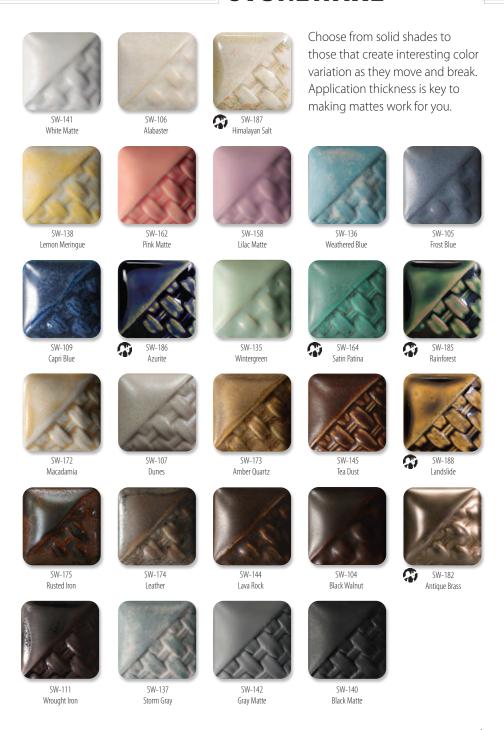
Mirror Black

- Mayco glazes are user-friendly in application, layering and firing.
- Used alone, stoneware glazes produce beautiful color variations; one coat will allow the clay body to show through the glaze and two to three coats deepen the color.
- SW-136 Weathered Blue, SW-137 Storm Gray, and SW-138 Lemon Meringue are unique glazes that change in appearance with number of glaze coats. One coat will display more color while additional coats will increase mottling and white variegation.



SW-166 Norse Blue over SW-168 Coral Sands

# **STONEWARE** MATTE



## STONEWARE CRYSTAL





Robin's Eaa



Honeycomb



SW-118 Sea Salt



Aurora Green



Moonscape



Lime Shower



Celadon Bloom



Olive Float



Blue Splatterware



Indigo Rain



Shipwreck



SW-155 Winter Wood



SW-156 Galaxy



Blue Hydrangea



**Enchanted Forest** 



Sandstone



SW-179 Muddy Waters



SW-180 Desert Dusk



Niaht Moth



- Crystal glazes are designed to expand upon the surface with dazzling bursts of color.
- Crystals will settle to the bottom of the jar and will need thorough mixing prior to initial use and in between each coat.
- Apply two to three coats using a fan brush. While the glaze is wet, use your brush to redistribute crystals to achieve balanced coverage. Over-application of the crystals can cause pinholing or running.
- Crystals can create movement. Avoid having a heavy concentration of crystals near the bottom of your piece.

# **STONEWARE** GLOSS

Stoneware Gloss glazes can be used in design, all over coverage and are the ideal product for intermixability at mid-range temperatures. The integrity of your design will remain unchanged as these glazes are incredibly stable and will not move or combine with surrounding colors.





SW-501 White Gloss



SW-502 Yellow Gloss





Orange Gloss



SW-504 Red Gloss



SW-505

Purple Gloss



SW-506 Bright Blue Gloss



SW-510 Blue Gloss



SW-507 Bright Green Gloss



SW-509 Dark Green Gloss



SW-508 Black Gloss

# **STONEWARE** CLEAR





Matte Clear



Mayco Stoneware Clear Glazes will preserve and enhance the surface of your work.

## CLEAR TIPS

- SW-001 Clear is formulated to reach high fire temperatures up to cone 10.
- SW-002 Matte Clear fires to a satin matte finish at cone 5/6 and will become more satin at cone 10.
- SW-004 Zinc-Free Clear is designed for use on products containing chrome-based pigments to ensure that you will get a smooth and clear surface.



CRYSTAL TIPS

## **STONEWARE** SPECIALTY

Stoneware specialty glazes were developed for special effects and surface depth.













Dark Manma

## CRACKLE TIPS

MAGMA TIPS

mid-range glazes.

SW-405 Light Magma and SW-406 Dark Magma were developed to create a rough, cratered surface. The thicker the application, the more textured the surface will be. Magma can be directly applied to bisqueware or in combination with other

Visit MaycoColors.com for additional

application details and tips.

SW-149 Crackle White and SW-003 Crackle Matte Clear are developed for mid-range firing temperatures where a fine crackle pattern will develop with 2-3 coats. To highlight the crackle pattern, after firing, wipe black acrylic or ink over the ware and wipe off, allowing the ink to fill the cracks.

# MUDCRACK TIPS

Light Magma

SW-403 White Mudcrack and SW-404 Black Mudcrack were developed to create a highly-texture raised and cracked surface. The thicker the application, the more textured the surface. Mudcrack can be directly applied to bisqueware or in combination with other mid-range glazes.

### WORKING WITH FLUX

Light Flux and Dark Flux are flowing glazes intended for use with other stoneware glazes to enhance movement, promote reactions and add interesting effects. Apply 2-3 coats under or over another midrange glaze to bring about "hidden colors".



Light Flux (over SW-119 Cinnabar)



Dark Flux (over SW-119 Cinnabar)

## CONF 6 **RESULTS**









SW-128 Cordovan over SW-401 Light Flux









SW-402 Dark Flux over SW-108 Green Tea

### **CONE 10 RESULTS**

SW-401 Light Flux over SW-145 Tea Dust















SW-402 Dark Flux over SW-165 Lavender Mist



SW-403 White Mudcrack over SW-505 Purple Gloss

## WASHES

Mayco Washes are a multi-purpose product with limitless possibilities. These washes can be used alone for staining techniques or with any glaze from low-fire (cone 05/06), mid-range (cone 5/6), and up to cone 10. They are beautiful in oxidation or reduction and can expand the glaze palette for an artist or teacher. Mayco Stoneware Washes are highly concentrated metallic glaze colorants formulated for ease of use and versatility. Washes are not dinnerware safe unless used in combination with clear or another glaze that creates a sealed and chemically durable finish.



Iron Wash



Rutile Wash





Copper Wash



SW-303 Manganese Wash

SW-305 Cobalt Wash

WASH TIPS

- Formulated for ease of use and brushability.
- Washes can be applied in a variety of ways, but are often painted into textured areas and wiped away on the higher surface to accentuate the texture.
- Can be fired from cones 06 10. Chips shown are fired to cone 6.

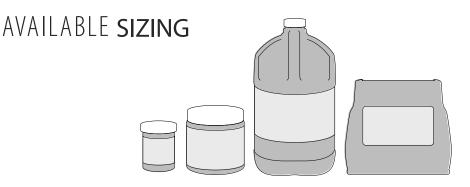


### **Get Inspired**

Explore ideas, draw inspiration, or choose your next project from our extensive library.

Visit **MaycoColors.com** to access our Project Library.





	4 oz.	Wide mouth pt.	1 gal.	10 lbs. dry
Classic		√		√
Matte		√		√
Crystal		√		√
Gloss		√		√
Clear		√	√	√
Specialty	√ (Flux only)	√		√ (Magma only)
Washes	√			

## **Dry Glazes**

Use Mayco Stoneware Dry glazes (SD-#) for fast dipping and layering, creating natural flowing effects. Fine and uniform particle size and a thorough dry mixing process make Mayco Stoneware Dry glaze consistency so perfect that sieving is optional. Available in 10 lbs. bags. Contact your Mayco Distributor to order.

Visit MaycoColors.com for additional resources.

### LOW-FIRE GLAZES AT MID-RANGE

Artists can incorporate and combine other Mayco products with Stoneware glazes at mid-range (cone 5/6) temperatures. Cone 6 color performance can be found on the left side of the low-fire glaze label. Visit MaycoColors.com for more information on low-fire glazes at mid-range.

#### Stroke & Coat®

Many Stroke & Coat® glazes perform well at mid-range. Darker colors such as red, orange, yellow, blue and green may darken compared to their cone 06 results. Lighter colors such as tan, purple and pink will fade.



SC-33 Fruit of the Vine and SC-29 Blue Grass trailed under SW-143 Abalone

#### Jungle Gems™

Jungle Gems™ glazes perform at midrange for very interesting results. Crystals will have additional movement at higher temperatures and will act more as a blending agent.



CG-992 Mint Chip over SW-144 Lava Rock

#### Elements™

Many Elements<sup>™</sup> and Elements<sup>™</sup> Chunkies create beautiful effects when used with stoneware at mid-range. Elements™ will be guite fluid and move during the firing process so keep away from the bottom of the ware.



EL-149 Lavender Flower over SW-110 Oyster and SW-134 Eggplant on the rim

### **Designer Liner**

Designer Liner enables artists to achieve crisp, non-moving linework from cones 06 - 6 temperatures. To ensure sharpness in line quality, use a non-moving translucent or clear glaze over the top of Designer Liner.



SG-401 Black Designer Liner, SW-119 Cinnabar and SW-001 Clear

## STONEWARE GLAZE COMBINATIONS

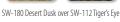
Artists can achieve incredible finishes with a simple combination of two glazes. Visit MaycoColors.com for more Stoneware glaze combinations and inspiration.

### CONF 6 **RESULTS**





















SW-177 Raspberry Mist over SW-1546 Galaxy













SW-176 Sandstone over SW-168 Coral Sands







SW-123 Sapphire over SW-118 Sea Salt

## STONEWARE GLAZE **COMBINATIONS**

Artists can achieve incredible finishes with a simple combination of two glazes. Visit MaycoColors.com for more Stoneware glaze combinations and inspiration.

### CONE 10 RESULTS





SW-148 Lime Shower over SW-117 Honeycomb







SW-509 Dark Green Gloss over SW-180 Desert Dusk







SW-156 Galaxy over SW-118 Sea Salt









SW-168 Coral Sands over SW-113 Speckled Plum







SW-108 Green Tea over SW-174 Leather

## Stoneware Glazes at Cone 10

Mayco Stoneware glazes are intended for use at cone 5/6, but many are also pleasing and stable at cone 10 oxidation, reduction or other alternative atmospheric firing conditions. Always test prior to use.



CONE 10 RESULTS

## **STONEWARE** CLASSIC



White Opal



SW-169 Frosted Lemon



SW-168 Coral Sands



SW-205



Speckled Plum



SW-119

Cinnabar



Cordovan



Raspberry Mist



Pink Opal





SW-143



Lavender Mist



Eggplant



Purple Mint



Gray Opal



Norse Blue



Glacier Blue



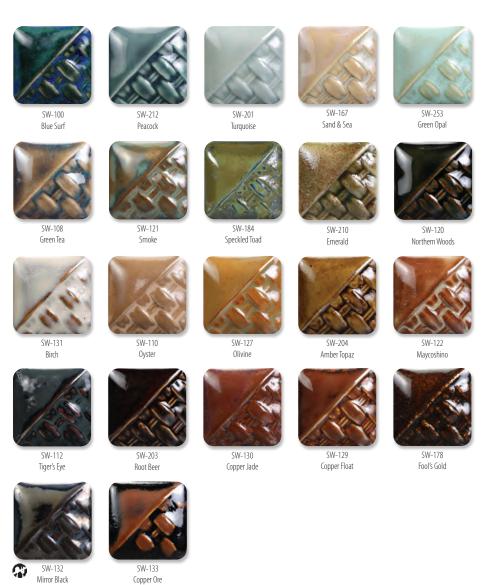
Stoned Denim



Sapphire

Blue Opal

CONE 10 RESULTS CONE 10 RESULTS



The choice of clay body, thickness of glaze application, firing process and temperature will affect the fired results. Due to variability, we recommend testing prior to application to artwork.

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## **STONEWARE** MATTE

SW-142

Gray Matte

SW-140

Black Matte



SW-180 Desert Dusk over SW-107 Dunes

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CONE 10 RESULTS CONE 10 RESULTS

## **STONEWARE** CRYSTAL



SW-115 Midnight Rain

Moonscape

SW-153

Indigo Rain

SW-171

Enchanted Forest



SW-116 Robin's Egg

Lime Shower

SW-154

SW-176

Sandstone



SW-117 Honeycomb

SW-150

Celadon Bloom

SW-155

Winter Wood

SW-179

Muddy Waters



SW-118 Sea Salt

SW-151 Olive Float

SW-156

Galaxy

SW-180

Desert Dusk



SW-146 Aurora Green

Blue Splatterware

SW-170 Blue Hydrangea

SW-181

Night Moth



SW-506 Bright Blue Gloss



SW-510 Blue Gloss



SW-507 Bright Green Gloss



SW-509 Dark Green Gloss



SW-508 Black Gloss

## **STONEWARE** CLEAR



Clear



SW-002 Matte Clear



Zinc-Free Clear

# **STONEWARE** SPECIALTY



SW-149 Crackle White



SW-003 Crackle Matte Clear



SW-403 White Mudcrack



SW-404 Black Mudcrack



SW-405 Light Magma



Dark Magma



Light Flux

(over SW-119 Cinnabar)



Dark Flux



(over SW-119 Cinnabar)

# **STONEWARE** GLOSS



Cenote

White Gloss



Yellow Gloss

SW-503

Orange Gloss



Red Gloss





Iron Wash

**WASHES** 









Washes are Not Dinnerware Safe when used alone.



#### **Coyote Clay & Color** Gloss Glazes Cone 6



MBG001 Almost Teal



MBG002 Black



MBG005 Chrome Green



MBG006 Cinnamon Stick



MBG007 Clear



MBG008 **Cobalt Blue** 



MBG011 Eggshell



MBG013 Light Blue



MBG015 Mint



MBG017 **Red Orange** 



MBG019 Red



MBG020 Orange



MBG023 White



MBG025 Yellow Orange



MBG048 Oatmeal



MBG050 Buttercup



MBG051 Pumpkin



MBG053 Pansy Purple



MBG054 Violet



MBG071



**Coyote Clay** & Color **Satin Glazes** Cone 6



MBG074 Alabaster Satin



MBG075 **Baby Blue Satin** 



MBG076 Cerulean Satin



MBG077 **Charcoal Satin** 



MBG078 **Cherry Satin** 



MBG079 **Coral Satin** 



MBG080 Forest Satin



MBG081 Hazelnut Satin



MBG082 Lapis Satin



MBG083 Lemon Cream Satin



MBG084 **Orchid Satin** 

MBG047

Green Matt



MBG085 Seafoam Satin



**Coyote Clay** & Color **Crawl Glazes** Cone 6



MBG024 Blue Matte

MBG062

Blue Crawl



MBG063 Cactus Crawl



MBG030 Creamy Matt Specks

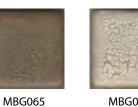


MBG064 Chocolate Crawl



MBG033 **Turquoise Matt** 

Croc Crawl



MBG073 White Crawl



MBG049 Iron Matt



MBG110 Black Crawl



#### **Coyote Clay &** Color **Shino Glazes** Cone 6



MBG042 Shino



MBG043 Blue Shino



MBG044 Green Shino



MBG045 Light Shino



MBG059 Espresso Bean



MBG061 **Desert Sage** 



MBG067 Light Blue Shino



MBG068 **Butterscotch Shino** 



MBG086 Light Green Shino



MBG087 Cedar Shino



MBG088 Goldenrod Shino



MBG089 Leopard Shino



MBG090 Mocha Shino



MBG092 Plum Shino



MBG093 Pistachio Shino



MBG094 Sandtone Shino



MBG096 Steel Gray Shino



MBG097 Sunrise Shino

**Coyote Clay** & Color Archie's **Glazes** Cone 6



MBG026 Gun Metal Green



MBG028 Blue Purple



MBG031 Red Gold



MBG034 Archie's Base



MBG055 Opal



MBG056 Eggplant



MBG057 Rhubarb



MBG058 Ice Blue



MBG240 **Frosted Topaz** 



MBG241 Magenta Sky



MBG242 Papaya



MBG243 Parakeet Yellow

**Coyote Clay** & Color Frank's **Colored** Celadon **Glazes** Cone 6



MBG098 **Dusty Rose** 



MBG099 Sedona Sunset



Peach Blush



MBG101

Stormy Sea

MBG107 Night Sky



MBG102 Aqua



MBG103 Key Lime



MBG104 Peacock Green



MBG105 **Root Beer** 



MBG106 Sunshine Yellow



MBG108 Sapphire



MBG109 Rainy Day



#### **Coyote Clay &** Color **Enduro-Color Glazes** Cone 6



MBG180 Honeydew



MBG181 Cool Artichoke



MBG182 Satin White Liner



MBG183 Deep Avocado



MBG184 Cornsilk



MBG185 Walnut



MBG186 Gloss White Liner



MBG187 Apricot



MBG188 **Sweet Plum** 



MBG189 **Beachnut** 



MBG190 Summer Peach



MBG191 Blue Cornflower

#### **Coyote Clay &** Color Crystalline **Slow Cool Glazes** Cone 6



MBG160 Ivory Crystal



MBG161 Celadon (Crystal)



MBG162 Lagoon (Crystal)



MBG163 Aurora (Crystal)



MBG164 Nebula (Crystal)



MBG165 Rose Crystal

### **Coyote Clay &** Color Constellation **Glazes** Cone 6



MBG170 Autumn Spice



MBG171 Mars Iron Red



MBG172 Light Gold



MBG173 **Summer Spice** 



MBG174 Orion



MBG175 **Antares** 



MBG176 Andromeda



MBG177 Aquila



MBG178 Gemini



MBG179 Aries

### **Coyote Clay &** Color **Fantasy Glazes** Cone 6



MBG210 **Ancient Iron** 



MBG211 Azure Dream



MBG212

MBG218 Dragon's Eye



MBG213 Fairy Rose



MBG219 Firefly Garden



MBG214 Sorcerer's Stone



MBG220 Hydra Scale



MBG215 Unicorn Horn



MBG221 Phoenix Egg









Coyote Clay & Color Vibro-Color Glazes Cone 6



MBG200 Mediterranean Sea



MBG201 Passion Red



MBG202 Periwinkle



MBG203 Sundrop



MBG204 Tiger Lily



MBG205 Turquoise Lake

Coyote Clay & Color Mottled Glazes Cone 6



MBG004 Cactus Green



MBG009 Croc Blue



MBG012 Fire Opal



MBG016 Mottled Blue



MBG021 Sunset Pink



MBG038 Pam's Green

Coyote Clay & Color Copper and

Iron Glazes Cone 6



MBG027 Toshi Brown



MBG032 Rust Brown



MBG066

JB's Brown

MBG035 Copper Blue



MBG070

Pam's Blue

MBG036 Crazed Copper



MBG037 Oasis



MBG040 Saturated Iron



MBG120 Bronze Temmoku



MBG130 Snowy Plum



MBG131 Oxblood

Coyote Clay & Color Texas Two-Step Oilspot Glazes Cone 6

Step One-Undercoats

Step Two-Overcoats



MBG140 Licorice



MBG141 Coffee Bean



MBG142 Brick Red



MBG150 Blue Moon



MBG151 Birch



MBG152 Texas Rose



MBG153 Marshmallow



MBG154 Sea Mist



#### **Opulence Gloss Glazes-Cone 6**



OP-114 Ultra White



OP-125 Clear



OP-127 Black



OP-138 **Heavy Cream** 



OP-240 Burgundy



OP-262 **Red Earth** 



OP-279 Redwood



OP-346 Gloss White



OP-350 Polished Stone



OP-362 Grape



OP-368 Midnight Blue



OP-394 **Hunter Green** 



OP-421 Real Teal



OP-441 Turquoise



OP-447 Dark Spruce Green



OP-461 **Evening Shade** 



OP-481 Grease



OP-502 Denim Blue



OP-503 Celadon



OP-504 Limerick



OP-508 Goldenrod



OP-512 **Tropical Melon** 

**Opulence** Reduction **Look Glazes-**Cone 6



OP-518



Red Wagon



OP-601 **Autumn Frost** 



OP-603 Floating Blue



OP-604 Calico



OP-605 Blue Monday



OP-606 Smokey Mountain Mist



OP-607 Sea Spray



OP-600

Antique Iron

OP-608 Pebble Beach



Milky Way



OP-611

OP-628 Plum



OP-614 Paprika



OP-616 Celery



NEW



OP-620 **Cherry Blossom** 



OP-623 Orange



OP-625 Blue Odyssey





OP-650 Shino

OP-656 Butterscotch



#### Opulence EnviroColor Semi Matte Glazes-Cone 6



OP-803 Winter Day



OP-808 London Fog



OP-810 Sandstone



OP-815 Bamboo



OP-836 Wildflower



OP-840 French Bleu



OP-845 Overcast



OP-851 Pine Forest



OP-852 Meadow



OP-856 Everglade



OP-865 Petrified Wood



OP-869 Bark



OP-890 Chicory

#### **Opulence Translucent-Cone 6**



OP-933 Lemon Drop



OP-941 Violet



OP-945 Ultramarine



OP-950 Icy Mint



OP-957 Stormy Skies



OP-958 Emerald



OP-960 Whole Wheat



OP-964 Tiger's Eye



OP-971 Bubble Gum



OP-975 Retro Red

### **Opulence Satin Matte-Cone 6**



OP-710 Clear as a Bell



OP-713 Marshmallow



OP-720 Cast Iron



OP-730 Orange Sherbet



OP-733 Beeswax



OP-740 Lima Bean



OP-751 Cornflower



OP-753 Wisteria



OP-761 Flamingo



OP-764 Cranberry



OP-768 Rooster Red